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Prices valid January 1 - December 31, 2020

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<thead>
<tr>
<th>Course Description</th>
<th>Price (per student)</th>
<th>Length (days)</th>
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<tbody>
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<td>D/3® User .................................................................................................................</td>
<td>$4,570</td>
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<tr>
<td>D/3® Continuous Control Configuration .......................</td>
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<td>D/3® SABL*...............................................................................................................</td>
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<td>Application Design Techniques ...............................................</td>
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<td>D/3® Alarm Management ........................................................</td>
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<td>PlantState Suite (PSS) ..............................................................</td>
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### D/3® Hardware

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<td>D/3® Hardware Maintenance with Modicon Quantum I/O ....</td>
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<td>D/3® Hardware Maintenance with NovaTech® 8000 I/O ......</td>
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<td>D/3® Ethernet I/O ..........................................................</td>
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<td>D/3® Hardware Maintenance with Modbus® Plus I/O .......</td>
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### D/3® FlexBatch®

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Prices valid January 1 - December 31, 2020

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<td>Orion DA-Master Design, Operation and Maintenance (Full Course)</td>
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<td>Orion Math and Logic (.lua) Design and Application</td>
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<td>Orion Advanced Math and Logic (.lua) Design and Application</td>
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<td>Orion Protocols for SEL® Relay Integration Design and Application</td>
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<td>Email Configuration and Application</td>
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### Power Technology Courses

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<td>Broadband Networking</td>
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<td>IEC 61850 Technology</td>
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<td>Aiken, SC Map</td>
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<td>Denham Springs, LA Map</td>
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<td>Lenexa, KS Map</td>
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<td>Schedule</td>
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NovaTech is a registered trademark of NovaTech, LLC.
InstAlarm, VersaTrend, Paperless Procedures and TotalWebVision are trademarks of NovaTech Process Solutions, LLC.
Modbus is a registered trademark of AEG Schneider Automation, Inc.
Microsoft, Windows, ActivEx and Visual Basic are registered trademarks of Microsoft Corporation.
SEL is a registered trademark of Schweitzer Engineering Laboratories, Inc.
Bitronics is a registered trademark of Bitronics, LLC.

800.253.3842
ENROLLMENT INFORMATION

Four Easy Ways to Register

1. **MAIL**
   Return the attached registration form to:
   NovaTech, LLC
   Educational Services
   11425 Cronhill Drive
   Owings Mills, MD 21117

2. **CALL**
   Dial us directly at:
   800.253.3842 or 410.753.8326

3. **FAX**
   410.581.2108

4. **Email**
   training@novatechweb.com

Course tuition includes all course materials and documentation. Course fees do not include travel, meals, accommodations, or other travel related expenses. As a courtesy, NovaTech will provide lunch for one day a week during the classes at all of our training facilities. Prices listed are valid for the period of time for which the schedule is in effect. Course tuition can be paid with a purchase order, check or credit card. Purchase orders and checks should be mailed to the following address, prior to the start of the course.

NovaTech, LLC
Educational Services
11425 Cronhill Drive
Owings Mills, MD 21117

Cancellations and Substitutions
Course registrations can be cancelled with a full refund up to 10 working days prior to the starting date of the course. Cancellations received within fewer than 10 working days before the scheduled start date of the course, will be subject to a late-cancellation fee of 25 percent or full tuition. A fee equivalent to the cost of the course, will be charged on cancellations on or after the scheduled start date or no-show. NovaTech’s Educational Services has the right to cancel courses two weeks prior to the start date that do not meet minimum enrollment standards.

Accommodations
Baltimore-Washington International Airport is about a twenty-minute drive from NovaTech’s Owings Mills Training Facility. Suggested hotels:

* Embassy Suites ($119- $129)
  213 International Circle
  Hunt Valley, MD 21030
  410.585.1000 or 800-EMBASSY

* Hilton Garden Inn ($121)
  4770 Owings Mills Boulevard
  Owings Mills, MD 21117
  410.654.0030

Augusta Bushfield Airport is about a thirty-minute drive from NovaTech’s Aiken Training Facility and Columbia Airport is about an hour away. Suggested hotels:

* Hilton Garden Inn ($135)
  350 Eastgate Drive
  Aiken, SC 29803
  803.641.4220

* Country Inn and Suites ($86)
  3270 Whiskey Road
  Aiken, SC 29803
  803.649.4024

Kansas City Airport is about a forty-minute drive from NovaTech’s Lenexa Training Facility. Suggested hotels:

* Double Tree ($109)
  10100 College Boulevard
  Overland Park, KS 66210
  913.451.6100

Baton Rouge Airport is about a thirty-minute drive from NovaTech’s Denham Springs Training Facility. Suggested hotels:

* Hampton Inn ($109)
  201 Rushing Road, West
  Denham Springs, LA 70726
  225.665.0555

* Hotel prices are subject to change.

Registration Form

Full Name ________________________________

Company Name ________________________________

Mailing Address ________________________________________________________________

City, State and Zip Code __________________________________________________________

Email address ________________________________________________________________

Area Code and Phone Number ___________________________ email address ______________

I would like to register for the following course(s): ________________________________

Payment due prior to course start date. I will be forwarding payment for this course by the following method:

- [ ] Purchase Order
- [ ] Company Check
- [ ] Credit Card # ________________ Type: [ ] VISA       [ ] Mastercard       [ ] AMERICAN EXPRESS

800.253.3842
**RECOMMENDED SEQUENCE OF COURSES**

**D/3® Track**

- **D/3® User (10 days)**
- **D/3® Alarm Management (2 days)**
- **D/3® SABL® (5 days)**
- **D/3® Operator Training (3 days)** OR **D/3® Operator Fundamentals (web-based)**
- **D/3® Continuous Control Configuration (5 days)**
- **D/3® Alarm Management (2 days)**
- **D/3® TotalVision® Applications I (5 days)**
- **FlexBatch® D/3® Control Engineer (5 days)**
- **D/3® TotalVision® Applications II (4 days)**
- **Application Design Technique (5 days)**
- **D/3® Utilities (3 days)**
RecommendeD sequeNce of coursEs

orion track

Prerequisite for:

no pr-equisites

Orion Automation Platform or Orion I/O Full Course

IEC 61850

Math and Logic

IEC 61850-3

Alarm-Archive

DA-Master Short

DA-Master Full

Orion Protocols (SEL)

Orion Redundancy

IEC 61850 on OrionLX

Orion I/O Short

WEBserver

Email

Adv. Math and Logic

DNP3

Broadband Networking

IEC 61850

Prerequisite for:

Orion Cyber Security

WEBserver

Email

Adv. Math and Logic

IEC 61850-3

Alarm-Archive

DA-Master Short

DA-Master Full

Orion Protocols (SEL)

Orion Redundancy

IEC 61850 on OrionLX

Orion I/O Short

Orion Cyber Security

WEBserver

Email

Adv. Math and Logic

IEC 61850-3

Alarm-Archive

DA-Master Short

DA-Master Full

Orion Protocols (SEL)

Orion Redundancy

IEC 61850 on OrionLX

Orion I/O Short

Orion Cyber Security

WEBserver

Email

Adv. Math and Logic

IEC 61850-3

Alarm-Archive

DA-Master Short

DA-Master Full

Orion Protocols (SEL)

Orion Redundancy

IEC 61850 on OrionLX

Orion I/O Short
D/3® USER

Objective

Design, structure and maintain the D/3® Continuous Control Databases and Operator Console displays in order to monitor and control a process using the Windows CDCM.

Prerequisites

Familiarity with the Windows desktop is helpful.

Description

A ten-day entry level course using D/3® software explaining the architecture and configuration of the D/3®, operation and control of the D/3® Operator Console, and the configuration of the Continuous Control Database. The course includes explanations and definitions of all software packages for Continuous Control and console operations. The D/3® Operator Console is discussed and used in lab exercises. This class is more comprehensive than the Continuous Control Configuration class and provides the knowledge and documentation necessary to efficiently maintain and use the basic software of the D/3® system. Laboratory exercises are provided for hands-on experience.

Topic Outline

- Hardware and Software Overview
- Console Software
- VersaTrend™
- InstAlarm™
- TotalVision® Navigator
- System Configuration – WinCOD and D3PSM
- Alarm Routing
- Continuous Database Control and Management
- MDL and WinMOD
- MDL Builder
- Process Control Concepts
- Analog Processing Blocks/Algorithms
- MDVBuilder and Digital Blocks
- D3Manager
- D3Architect
- Introduction to D3Edit
- D/3® Notebook
- Annunciator Panel
- Loop Optimizer
- D/3 TrendR Database
- Summary Report
- SNR Serial Number Report
- ProcessVision Console

Updated Schedule

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<td>S452</td>
<td>Aiken, SC October 12</td>
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<td>L452</td>
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<td>R452</td>
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D/3® CONTINUOUS CONTROL CONFIGURATION

Objective

Design, structure and maintain the D/3® Continuous Control Database in order to monitor and control a process using the Windows CDCM.

Prerequisites

Students should be familiar with the Windows desktop, D/3® Architecture. Prior to class, students should be able to use the D/3® Operator Console and TotalVision® Graphics to control analog and digital points, and configure faceplate and trend displays. They should also be familiar with WinCOD ADI/CEI tables and console protection, editing EPNs using WinMOD, using D3Architect to edit and build setting files and database files, using D3Manager to Load PCMs.

Description

A five-day course using D/3® software explaining the configuration of the Continuous Control Database using MDL and WinMOD. This class provides the information needed to design analog and digital control for the D/3®. Prior knowledge of D/3® Architecture and experience using the D/3® Operator Console is mandatory. Laboratory exercises are provided for hands-on experience.

Topic Outline

- Continuous Database Control and Management
- MDL and WinMOD
- Analog Processing Blocks/Algorithms
- MDVBuilder and Digital Blocks
- Using D3Manager to Load the Continuous Database
- Using D3Edit, MDL Builder and D3Architect to Build the CDB

Updated Schedule

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<td>L451</td>
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**D/3® SABL®**

**Objective**

Develop and maintain the control applications for a D/3® Distributed Control System using the Windows CDCM.

**Prerequisites**

Completion of the D/3® User or D/3® Continuous Control Configuration course.

**Description**

A five-day course, using D/3® software, covering the steps involved in developing and using the SABL® package. Students will develop the Sequence Database and SABL® programs necessary to manipulate and interact with the continuous database and operator console. The programs will use recipe variables and unit variables designed in class to allow recipe control. Databases and programs will be designed to take advantage of SABL® Unit Relativity and equipment allocation. Laboratory exercises are provided for hands-on experience.

**Topic Outline**

- Sequence and Batch Control Overview
- Recipe File Management
- Sequence and Batch Database Definition using D3Architect and Wizards
- Sequence and Batch Package Console Displays
- Introduction to Sequence and Batch Language Statements
- Sequence and Batch Debug Utility - WinSSD
- Compilation and Execution of SABL® Programs
- D3Edit
- Header Files
- Include Sub-Routines
- Unit Relativity

---

**APPLICATION DESIGN TECHNIQUES**

**Objective**

Design robust process control applications that provide predictable control under all process conditions.

**Prerequisites**

Completion of the D/3® User or D/3® Continuous Control Configuration course, D/3® SABL® and D/3® TotalVision® Applications I or in-depth knowledge of TotalVision® graphics preferred.

**Description**

A five-day course covering best practices of D/3® Application Design and Implementation. Two commonly used application techniques provide case studies of how to design controls that behave in predictable manor under all process conditions. Project implementation from design to test and commissioning is covered throughout the course. This course has been tailored to reflect NovaTech’s recommended Standard State-Based (ISA-106), Flex (ANSI/ISA-88) application techniques.

**Topic Outline**

- Creating the Unit Operations document - design before you code
- Designing for operational requirements
- Maximizing use of unit-relative operations
- Reducing development time by using common MDV logic, graphic SGOs and SABL® routines
- Designing unit-based operations with predictable Hold and Fail behavior
- Designing intuitive and robust user-interfaces and graphics
- State based control and State Transition Diagrams
- Designing for S88 implementation (FlexBatch® users)
- Unit to Unit communication techniques
- Effective use of shared equipment
- Designing process simulation programs
- Testing process control logic

Upon completion, students will leave with a robust process control application technique using standardized methodology. Course includes standard suboutines, on CD, for use back at the plant.

*Not currently on schedule - contact Educational Services to set up a class.*

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**Updated Schedule**

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<td>S456</td>
<td>Aiken, SC</td>
<td>$2,875 or 5 FACET credits</td>
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<tr>
<td>L456</td>
<td>Denham Springs, LA</td>
<td>$2,340 or 5 FACET credits</td>
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<tr>
<td>R456</td>
<td>Remote</td>
<td>$2,340 or 5 FACET credits</td>
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800.253.3842
D/3® SYSTEM UPGRADE

Objective
Use the new features of the latest version. Perform upgrades from Version 9 to the latest version.

Prerequisites
A working knowledge of the D/3® Continuous and Batch Control systems using Version 9 or higher.

Description
A three-day course designed to show the tools used to upgrade the D/3® system and databases to the latest version of D/3®, build the database, and load the system. Students will have the chance to install software, run WinCOD for system configuration, build databases using D3Architect, load databases using D3Manager, make a master device prototype using MDVBuilder, use D3Edit, and create the sequence database using SABL® Wizards.

Topic Outline
• D/3® Overview
• PCM and DCM Hardware Enhancements
• Installing D/3® Software
• D/3® Licenses
• WinCOD and D3PSM
• Console Enhancements
• Using D3Architect to Build Databases
• CDB Builder
• MDVBuilder
• Summary Reports
• Using D3Manager to Load and Run the D/3®
• D/3® D3Architect
• Using D3Edit to Write SABL® Code
• SABL® Wizards
• TotalVision® Editor
• TrendR™ Enhancements
• D/3 Report Writer™
• How to Upgrade from Version 9
• Conversion Programs
• Operator Accounts
• Dynamic Alarm Management and Alarm Suppression
• Application Source Code Management
• Alarm Inhibit Time Out
• Alarm Delay On/Off
• OPCCONNECT
• Online Upgrades
• Sequence and Batch Debug Utility - WinSSD

Custom classes for groups upgrading from versions other than Version 9 are available upon request.

D/3® UTILITIES UPGRADE

Objective
Learn how to use all the available Utilities that come with the latest Windows Versions of D/3®.

Prerequisites
Working knowledge of the D/3® System, Continuous Database, and Console Displays. Familiarity with the Windows desktop is helpful.

Description
A three-day course explaining the D/3® utilities available on the newest version of D/3®. Learn the use of each utility to take advantage of all that D/3® has to offer. Laboratory exercises are provided for hands-on experience.

Topic Outline
• VersaTrend™
• InstAlarm™
• TotalVision® Navigator
• Configuring Console Users/Passwords
• MDVBuilder - MDV to TotalVision™
• D/3® TrendR™
• Summary Report
• D3Client
• D/3® Datapick
• SNR
• MEAT
• Alarm Suppression
• Dynamic Alarm Management
• PAAC
• LOOK
• SNAP
• WinSSD
• D3Architect
• MDL Builder
• D3Edit
• D3Manager
• ... and many others
• Summary of Enhancements from V10 to V15

Not currently on schedule - contact Educational Services to set up a class.

Course Number | Location | Price (per person) |
--- | --- | --- |
M479 | Owings Mills, MD | $2,295 or 3 FACET credits |
S479 | Aiken, SC | |
L479 | Denham Springs, LA | |
K479 | Lenexa, KS | |

Course Number | Location | Price (per person) |
--- | --- | --- |
M482 | Owings Mills, MD | $2,295 or 3 FACET credits |
S482 | Aiken, SC | |
L482 | Denham Springs, LA | |
K482 | Lenexa, KS | |
**D/3® 8000 I/O Configuration**

**Objective**

Learn how to interface 8000 I/O hardware to the D/3® Distributed Control System.

**Prerequisites**

Completion of the D/3® User or Operator class or a good working knowledge of PVN Console Display navigation and D/3® Manager tools.

**Description**

A two-day course explaining the configuration and maintenance of the EthernetMPC2 (Multi Protocol Controller) Interface Card and 8000 I/O hardware. Use software tools to build databases and perform 8000 I/O diagnostics from operator consoles and D/3 utilities.

**Topic Outline**

- Ethernet Network Architecture
- WinCOD Configuration
- EthernetMPC2 (Multi Protocol Controller) Card Setup
- Ethernet Configuration Tool
- Ethernet 8000 I/O Configuration Tool
- Ethernet I/O Database and String Table
- MODEL Point Definition
- 8000 I/O EBIM Configuration
- Loading the 8000 I/O Configuration
- 8000 I/O Diagnostic Tools

**D/3® Alarm Management**

**Objective**

Design, structure and maintain all alarm databases on the D/3® including the ADI table, Continuous Control, Alarm Suppression and Dynamic Alarm Management Database.

**Prerequisites**

Completion of the D/3® User, D/3® Continuous Control Configuration course or equivalent experience.

**Description**

A two-day course using D/3® software to implement alarm management control strategies. The course provides hands-on experience using the Alarm Suppression and Dynamic Alarm Management packages, as well as configuring the continuous database for advanced alarming, Alarm Inhibit, Alarm Inhibit Timeout and Alarm Delay On/Off. Students will setup OPC alarms for InstAlarm™.

**Topic Outline**

- System Configuration
- Continuous Control Alarms
- OPC Alarms
- Alarm Inhibit and Alarm Inhibit Timeout
- Alarm Delay
- Alarm Suppression
- Dynamic Alarm Management
- InstAlarm™ Setup
- Alarm Settings

*Not currently on schedule - contact Educational Services to set up a class.*

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**Updated Schedule**

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PLANTSTATE SUITE (PSS)

Objective
Perform alarm analysis on the D/3® System alarms using PSS.

Prerequisites
Completion of the D/3® Alarm Management course.

Description
A two-day course using PSS software to manage alarms on the D/3® system. The course provides hands-on experience with importing the alarm information from the D/3® System and using the PSS software to analyze the data.

Topic Outline
- D/3® File Structure
- PSS Import Settings
- Importing Data
- PSS Data Analysis
- PSS Alarm Graphs
- PSS Alarm Filtering

Not currently on schedule - contact Educational Services to set up a class.

D/3® INTRODUCTION
(WEB-BASED)

Objective
Learn basics of our D/3® and FlexBatch® products.

Prerequisites
Basic familiarity with computers technology and software concepts.

Description
Available 24-hours a day, seven days a week, students can take a look at what our products offer and how they operate. Course consists of a series of on-line lecture, interactive questions and summary quizzes at the end of each unit. Participation in our Product Overview course will accentuate what is learned herein. Certified Instructors are available, during normal business hours, to answer related questions.

Topic Outline
- D/3® System Architecture
- Software Development Overview
- System Configuration
- Operator Console Display Types
- Continuous Control Database Generation
- Tuning Advisor and SPC
- Alarm Generation
- TotalVision® Graphics
- Archiving and Trending Data
- Annunciator Panel Capabilities
- Generating Sequential Control Software
- Managing the D/3®
- D/3® Documentation
- Getting and Sending Data to the D/3®

Now available in English and Spanish.

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Course Number | Location | Price (per person)         |
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OS38           | On-Line  | $545 * (30 day program) or 1 FACET credit |
D/3® TOTALVISION® APPLICATIONS I

Objective
Design TotalVision® graphics using both system provided and user created dynamic objects.

Prerequisites
Completion of the D/3® User or D/3® Continuous Control Configuration and D/3® SABL® courses.

Description
A five-day course using D/3® software detailing the creation of D/3® TotalVision® models. Topics covered include how to link system provided dynamic objects such as SGOs and Gismos to D/3® components to create real time models of plant processes. One segment of the class covers the basics of the S/L scripting language which is used in the creation of Smart Graphical Objects. Callback routines and the templating function are also included. Details on the TotalVision® runtime, editor and compiler are also provided. Laboratory exercises are provided for students to gain hands-on experience with all topics.

Topic Outline
• Overview of TotalVision® Graphics
• Features of the Navigator
• Basics of the TotalVision® Editor
• Registering Models
• Using System Provided SGOs
• Using Beginner and Intermediate Level Gismos
• Basic Statements and Syntax of S/L Scripts
• Creation of User-Defined SGOs
• Templating and Defining Variables
• Scripts Using:
  - D3Callback Functions
  - Various Operators and Logic
• User Defined Resource Files
• G File Usage
• TotalVision® Compiler
• System Setup and Associated Files

D/3® TOTALVISION® APPLICATIONS II

Objective
Design advanced Smart Graphical Objects (SGOs), implement complex Graphical Interactive Screen Management Objects (GSMOs), design High Performance HMI SGOs, and use advanced features of the editor to create TotalVision® Graphics. Students will be able to define, modify and troubleshoot the TotalVision® system configuration.

Prerequisites
Completion of the D/3® User or D/3® Continuous Control Configuration, D/3® SABL® and D/3® TotalVision® Applications I courses and some experience designing TotalVision® Graphics.

Description
A four-day course using D/3® software detailing more advanced features of TotalVision®. Students will develop and implement complex SGOs, and GSMOs. Students will learn advanced features of the editor, use of reserved variables, testing tools, and system configuration.

Topic Outline
• Applications of Scripting
• Animation Scripts Using Reserved Variables
• Using Local and Global Variables
• Configuring and Utilizing Multiple Data Servers
• TotalVision® Related Utilities
• TotalVision® Troubleshooting
• Custom Application Examples
• Preview Function

Not currently on schedule - contact Educational Services to set up a class.

Updated Schedule

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D/3® OPERATOR TRAINING

Objective

Use D/3® console displays to monitor and control the process.

Prerequisites

A fundamental knowledge of process control.

Description

A three-day course designed to familiarize operators with the functions of the D/3® Operator Console. The course includes instruction in the architecture of the D/3® Process Control System, console display functions, scan and control block management, loop tuning, digital device blocks, historical trending, and efficient process operation from standard displays or customer generated process graphics. This course emphasizes the operator interface to the D/3® Distributed Control System. Laboratory exercises are provided for hands-on experience.

Topic Outline

- D/3® System Overview
- Windows Environment
- Console Displays and Operations
- Digital and Analog Control
- Traditional D/3® Trend and Alarm Displays
- D/3® Notebook
- VRT Toolbar
- Editing Displays
- TotalVision® Graphics
- VersaTrend™
- InstAlarm™
- Alarm Suppression
- SABL® Displays and Product Tracking
- General Functions

Operator training in a Windows environment includes Basic Windows Concepts, Traditional D/3® System tools, and the new Windows based system tools including ProdMon and PAACs.

Please call about designing custom operator classes at your site.

D/3® OPERATOR (WEB-BASED)

Objective

Learn basics of D/3® operation.

Prerequisites

A fundamental knowledge of process control.

Description

Learn the basics of D/3® operations at a time convenient to the student. Course consists of a series of on-line lecture, interactive questions and summary quizzes at the end of each unit.

Topic Outline

- D/3® System Overview
- Windows Environment
- Console Displays and Operations
- Digital and Analog Control
- Traditional D/3® Trends and Alarm Displays
- D/3® Notebook
- VRT Toolbar
- Editing Displays
- TotalVision® Graphics
- VersaTrend™
- InstAlarm™
- Alarm Suppression
- SABL® Displays and Product Tracking
- General Functions
- Certification Test (Optional)

Now available in English and Spanish.

D/3® OPERATOR TEST

(Web-Based)

This is an actual written test. This is the first phase of becoming certified. The second phase is a hands-on observation test that is held either at our Owings Mills, MD or Aiken, SC facilities. You must achieve a written test score of at least 80 percent to pass. Upon completion of both phases, students will receive written notification from NovaTech. The fee for testing is $150 per test administered.

Course Number | Location        | Price (per person)
---------------|-----------------|-------------------
M437           | Owings Mills, MD| $1,375 or 3 FACET credits
S437           | Aiken, SC       |                   
L437           | Denham Springs, LA |              
K437           | Lenexa, KS      |                   

Course Number | Location | Price (per person)
---------------|----------|-------------------
OS37           | On-Line  | $545 * (30 day program) or 1 FACET credit
D/3® HARDWARE MAINTENANCE WITH 16000 I/O

Objective
Perform an initial investigation of system malfunctions and make system repairs such as fuse or board replacements.

Prerequisites
Familiarity with digital multimeters and basic process instrumentation.

Description
A five-day course designed to give plant personnel the ability to recognize and identify malfunctions of the D/3® Distributed Control System using graphics and console displays. The PCM Hardware and 16000 series I/O Hardware is covered in lecture as well as hands-on experience in troubleshooting and repair. This course is specific to D/3® Distributed Control Systems running on D/3® software versions 6.0 and higher with PCM models II, III, 100, 2000, 4100, 4200 and Ethernet communications network with or without token ring nodes. Students should carefully check their D/3® software version and system configuration before enrolling in this course.

Topic Outline
- Overview of D/3® Operation and Terminology
- Operator Console Displays and Alarm Interpretation
  - Controlling Analog and Digital EPNs
  - PCM MCU Chassis Configuration
  - Mux Chassis 16000 Series Analog and Digital I/O Board Configuration and Theory of Operation
  - 16000 Series Termination Panel Configuration and Theory of Operation
  - 16000 Series I/O Board Replacement
  - Power Supply Location and Checks
  - Hands-on Troubleshooting using LED Status Indicators, System Displays and Meters

Not currently on schedule - contact Educational Services to set up a class.

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D/3® HARDWARE MAINTENANCE WITH MODICON QUANTUM I/O

Objective
Investigate system malfunctions and make system repairs such as fuse, microcomputer, communications or Quantum I/O module replacements.

Prerequisites
Familiarity with digital multimeters and basic process instrumentation.

Description
A four-day course designed to give plant personnel the ability to recognize and identify malfunctions of the D/3® Distributed Control System using graphics and console displays. Theory of operation and data flow are discussed as are correct maintenance procedures. The PCM Hardware and Modicon Quantum I/O Hardware modules and configuration are covered as well. Lecture as well as hands-on experience in troubleshooting and repair will be provided. This course is specific to D/3® systems running version 6.0 or higher, with PCM models II, III, 100, 2000, 4100, 4200 and Ethernet communications with or without token ring nodes and Modicon Quantum I/O. Students should carefully check their D/3® software version and system configuration before enrolling in this course.

Topic Outline
- Overview of D/3 Operation and Terminology
- Operator Console Displays and Alarm Interpretation
  - Controlling Analog and Digital EPNs
  - PCM MCU Chassis Configuration
  - Modicon Quantum I/O Rack Configuration
  - Modicon Quantum Analog and Digital I/O Module Configuration and Theory of Operation
  - Modicon Quantum I/O Module Replacement
  - Power Supply Locations and Checks
  - Troubleshooting using LED Status Indicators, System Displays and Digital Meters

Not currently on schedule - contact Educational Services to set up a class.

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D/3® HARDWARE MAINTENANCE WITH NOVATECH® 8000 I/O

Objective
Learn basic operation of PCM 4100/4200 hardware and 8000 I/O devices. Diagnose system malfunctions and make repairs such as hardware setup and fuse and board replacement.

Prerequisites
Familiarity with digital multimeters and basic process instrumentation.

Description
A three-day course designed to give plant personnel the ability to identify malfunctions of the D/3® Distributed Control System using graphics and console displays. The PCM 4100 and 4200 hardware and 8000 I/O hardware are covered in lecture as well as hands-on experience in troubleshooting and repair. This course is specific to D/3® Distributed Control Systems running on software versions 12.2 and higher. Students should carefully check their D/3® software version and system configuration before enrolling in this course.

Topic Outline
- Overview of D/3® Operation and Terminology
- Operator Console Displays and Alarm Interpretation
- PCM 4100/4200 Micro Configuration
- 8000 I/O Rack Configuration and Operation
- 8000 I/O Module Replacement
- Power Supply Indications
- Hands-on Troubleshooting Using Displays, Indicators and Meters
- D/3® Ethernet Diagnostic Tools
- Controlling Analog and Digital EPNs

D/3® ETHERNET I/O

Objective
Interface Ethernet devices to the D/3® Distributed Control System.

Prerequisites
Completion of the D/3® User or a D/3® Hardware Maintenance course.

Description
A two-day course explaining the creation and maintenance of the Ethernet I/O database and setup of the EthernetMPC (Multi Protocol Controller) Card. Use software tools to build and load databases and perform diagnostics from operator consoles and D/3 utilities.

Topic Outline
- Ethernet Network Architecture
- Modbus® over Ethernet Protocol
- Modbus® TCP Protocol
- Allen Bradley DF1 Protocol
- Ethernet Devices
- Ethernet I/O Database and String Table
- WinCOD Definition
- MODEL Point Definition
- Loading the PCM
- EthernetMPC2 (Multi Protocol Controller) Card Hardware Layouts
- Ethernet Monitor Task

Not currently on schedule - contact Educational Services to set up a class.

Updated Schedule

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D/3® HARDWARE MAINTENANCE WITH 505 I/O

Objective
Perform an initial investigation of system malfunctions and make system repairs such as fuse or board replacements.

Prerequisites
Familiarity with digital multimeters and basic process instrumentation.

Description
A four-day course designed to give plant personnel the ability to recognize and identify malfunctions of the D/3® Distributed Control System using graphics and console displays. The PCM Hardware and 505 series I/O Hardware is covered in lecture as well as hands-on experience in troubleshooting and repair. This course is specific to D/3® Distributed Control Systems running on D/3® software versions 6.0 and higher with PCM models II, III, 100, 2000, 4100, 4200, and Ethernet communications network with or without token ring nodes. Students should carefully check their D/3® software version and system configuration before enrolling in this course.

Topic Outline
• Overview of D/3® Operation and Terminology
• Operator Console Displays and Alarm Interpretation
• Controlling Analog and Digital EPNs
• PCM MCU Chassis Configuration
• 505 Series I/O Remote Base Configuration
• 505 Series Analog and Digital I/O Board Configuration and Theory of Operation
• 505 Series I/O Board Replacement
• Power Supply Location and Checks
• Hands-on Troubleshooting using LED Status Indicators, System Displays and Meters

Not currently on schedule - contact Educational Services to set up a class.

D/3® HARDWARE MAINTENANCE WITH MODBUS® PLUS I/O

Objective
Develop and maintain the Modicon Modbus® Plus PLC Database for a D/3® Distributed Control System.

Prerequisites
Completion of the D/3® User or Software Concepts for Hardware Personnel course.

Description
A four-day course explaining the creation and maintenance of the PLC database, and setup of the SST Modbus® Plus board and Modicon Modbus® Plus network.

Topic Outline
• PLC I/O vs. Multiplexer or Remote I/O
• POD Utility
• PLC Database
• Loading the PCM
• MODEL Point Definition
• SST Modbus® Plus Board Hardware Layout
• Modbus® Plus Network Architecture

Not currently on schedule - contact Educational Services to set up a class.

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D/3® HARDWARE MAINTENANCE WITH DATA HIGHWAY PLUS I/O

Objective
Develop and maintain the Allen Bradley Data Highway PLC Database for a D/3® Distributed Control System.

Prerequisites
Completion of the D/3® User or Software Concepts for Hardware Personnel course.

Description
A four-day course explaining the creation and maintenance of the PLC database, and setup of the SST Data Highway Plus board and Allen Bradley Data Highway Plus network.

Topic Outline
• PLC I/O vs. Multiplexer or Remote I/O
• POD Utility
• PLC Database
• Loading the PCM
• MODEL Point Definition
• SST Data Highway Plus Board Hardware Layout
• Data Highway Plus Network Architecture

Not currently on schedule - contact Educational Services to set up a class.

D/3® PROFIBUS I/O

Objective
Interface Profibus devices to the D/3® Distributed Control System.

Prerequisites
Completion of the D/3® User or a Hardware Maintenance course.

Description
A three-day course explaining the creation and maintenance of the Profibus database, and setup of the Profibus interface board and Profibus network.

Topic Outline
• Profibus I/O vs. Multiplexer or Remote I/O
• Com Profibus Utility
• Profibus Database
• Loading the PCM
• MODEL Point Definition
• Profibus Interface Board Hardware Layouts
• Profibus Network Architecture

Not currently on schedule - contact Educational Services to set up a class.
**D/3® CONTROLNET AND FOUNDATION FIELDBUS I/O**

**Objective**

Interface ControlNet and Foundation Fieldbus devices to the D/3® Distributed Control System.

**Prerequisites**

Completion of the D/3® User or a Hardware Maintenance course.

**Description**

A three-day course explaining the creation and maintenance of the ControlNet database, and setup of the ControlNet interface board and ControlNet network.

**Topic Outline**

- ControlNet I/O vs. Multiplexer or Remote I/O
- ControlNet Configuration Utilities
- ControlNet Database
- Loading the PCM
- MODEL Point Definition
- ControlNet Interface Board Hardware Layouts
- ControlNet Network Architecture
- Interfacing Foundation Fieldbus Devices to ControlNet
- Foundation Fieldbus Network Architecture

*Not currently on schedule - contact Educational Services to set up a class.*

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**D/3® GENERAL PURPOSE EXTERNAL I/O (GPXIO)**

**Objective**

Develop and maintain the General Purpose External I/O (GPXIO) database for a D/3® Distributed Control System.

**Prerequisites**

Completion of a D/3® User or Hardware Maintenance course.

**Description**

A one-day course explaining the creation and maintenance of the External I/O database and setup of the Intel 544 board.

**Topic Outline**

- External I/O vs. Multiplexer I/O
- XFG Utility
- External I/O Database
- Loading the PCM
- MODEL Point Definition
- Intel 544 Hardware Layout

*Not currently on schedule - contact Educational Services to set up a class.*

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D/3® SOFTWARE CONCEPTS FOR HARDWARE PERSONNEL

Objective
Troubleshoot D/3® software problems related to the I/O.

Prerequisites
Completion of a D/3® Hardware Maintenance course or the equivalent required.

Description
A four-day course designed using the latest D/3® software to provide the student with the information behind the software used by the D/3® DCS to interact with the I/O. Hands-on exercises reinforce the students with experience using the operator’s keyboard and console to help assess whether a D/3® problem may be hardware or software related. Allows the students to see how hardware devices are used by software.

Topic Outline

- Identify D/3® System Components Used for Communications and Process Control
- D3Architect and D3Manager
- WinCOD
- Identify Database Files
- Describe System Configuration Utilities and Security Measures
- WinMOD and MODEL Utilities
- Identify Analog and Digital Point Components
- Describe Cautions and Concerns for Database Changes

Optional Subjects: XFG, HCU, POD, CommPROFiBUS and the ControlNet Configuration Tools.

FLEXBATCH® PRODUCTION OPERATOR

Objective
Schedule and execute campaigns and batches based on predefined master recipes. Students will be able to monitor the progress of batches using both FlexBatch® and D/3® displays.

Prerequisites
Plant operations experience is helpful, but not required.

Description
A two-day course covering the use of FlexBatch® to create and execute campaigns and batches. Details of the Production Displays provide students with interactive tools to create, monitor or modify the status of active batches. The D/3® Product Monitor software is presented as another means for operators to monitor active batches. Laboratory exercises compliment the lecture material. All necessary materials and documentation are provided.

Topic Outline

- SP88 Concepts and Terminology
- FlexBatch® Hierarchies
- The Role of the Production Team
- Creating Campaigns and Batches
- Scheduling, Monitoring and Modifying Batches
- Parameter Modifications
- Assigning Equipment to a Batch
- Use of the Schedule View, Batch Overview, and Control View Displays
- Properties - Campaign, Batch, Unit Recipe, Operation, and Phase

Optional Subjects: XFG, HCU, POD, CommPROFiBUS and the ControlNet Configuration Tools.

Not currently on schedule - contact Educational Services to set up a class.
FLEXBATCH® RECIPE DEVELOPER

Objective
Use the Production Display software component to execute batches based on predefined master recipes. Students will be able to use the Configuration Management software to create and modify new master recipes.

Prerequisites
Plant operations experience is helpful, but not required.

Description
A three-day course covering the use of FlexBatch® Production Displays to create, execute and monitor campaigns and batches. The Configuration Management component is introduced and the graphical procedure editor is used to design new recipe procedures, which are then added to FlexBatch® database. Newly created recipe procedures are validated through batch execution. D/3® related displays and utilities such as Product Monitor are also covered. Various lab exercises are provided to ensure students have hands-on experience with each topic.

Topic Outline
• SP88 Concepts and Terminology
• FlexBatch® Hierarchies
• The Role of the Production Team, Recipe Developer
• Creating Campaigns and Batches
• Scheduling, Monitoring and Modifying Batches
• Use of the Production Displays, Configuration Manager, and Procedure Editor
• Creating Master Recipes
• Properties - Campaign, Batch, Unit Recipe, Operation, Phase
• FlexBatch® Database Components

FLEXBATCH® D/3® CONTROL ENGINEER

Objective
Define the elements of a FlexBatch® database, and link them to the D/3® Control System. Students will be able to write phases and define operation classes. Students will be able to build a working FlexBatch® database from a blank database, using the Configuration Management component of FlexBatch®.

Prerequisites
Successful completion of the D/3® User or D/3® Continuous Control Configuration and D/3® SABL® courses. Students should have experience writing SABL® programs and be familiar with the concept of unit relativity.

Description
A five-day course detailing the use of FlexBatch® with a D/3® Distributed Control System. Details on the various Production Displays provide the user with tools to create and monitor campaigns and batches. New recipes are developed and then validated through batch execution. Concepts related to Product Tracking are explained as they relate to FlexBatch®. SABL® code required for batch applications is presented in detail. The course provides details on defining FlexBatch® database elements such as phases, operations, master recipes and aliases. The FlexBatch® Production Displays and Configuration Management Utility are used in laboratory exercises to provide practical experience.

Topic Outline
• SP88 Concepts and Terminology
• Use of the Operator Production Displays
• Creating and Executing Campaigns and Batches
• Use of Configuration Management Utility
• Master Recipe Design
• Properties of Campaigns, Batches, Unit Recipes, Operations, and Phases
• Sequence Database Design
• Product Tracking Concepts
• SABL® Programming Statements
• FlexBatch® Database Configuration

Not currently on schedule - contact Educational Services to set up a class.

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<thead>
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<td>S467</td>
<td>Aiken, SC</td>
<td>$3,670 or 5 FACET credits</td>
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<td>L467</td>
<td>Denham Springs, LA</td>
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<tr>
<td>K467</td>
<td>Lenexa, KS</td>
<td>$2,115 or 3 FACET credits</td>
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# UTILITIES TRAINING

## Summary of Offerings

<table>
<thead>
<tr>
<th>Orion Product Courses</th>
<th>Page</th>
<th>Duration</th>
<th>Required Pre-requisite Course or Experience</th>
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<tbody>
<tr>
<td>Orion Automation Platform</td>
<td>22</td>
<td>1 1/2 days</td>
<td>None</td>
</tr>
<tr>
<td>Orion I/O (Full Course)</td>
<td>22</td>
<td>1 1/2 days</td>
<td>None</td>
</tr>
<tr>
<td>Orion I/O (Short Course)</td>
<td>23</td>
<td>4 hours</td>
<td>Orion Automation Platform</td>
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### Orion Application Operation Courses

<table>
<thead>
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<th>Page</th>
<th>Duration</th>
<th>Required Pre-requisite Course or Experience</th>
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<tbody>
<tr>
<td>Orion DA-Master Design, Operation and Maintenance (Full Course)</td>
<td>23</td>
<td>1 day</td>
<td>Orion Automation Platform or Orion I/O Full Course, or equivalent experience</td>
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<tr>
<td>Orion DA-Master Design, Operation and Maintenance (Short Course)</td>
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<td>Orion WEserver/SVG Graphics and Design Application</td>
<td>24</td>
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<td>Orion Automation Platform or Orion I/O Full Course, or equivalent experience</td>
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<tr>
<td>Orion Math and Logic (.bas) Design and Application (plus LogicPak)</td>
<td>25</td>
<td>1 day</td>
<td>Orion Automation Platform or Orion I/O Full Course, or equivalent experience</td>
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<tr>
<td>Orion Advanced Math and Logic (.lua) Design and Application (plus LogicPak)</td>
<td>25</td>
<td>1 day</td>
<td>Orion Automation Platform or Orion I/O Full Course, or equivalent experience</td>
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<td>Orion Protocols for SEL® Relay Integration Design and Application</td>
<td>26</td>
<td>6 hours</td>
<td>Orion Automation Platform or Orion I/O Full Course, or equivalent experience</td>
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<td>Cyber Security Design and Application</td>
<td>26</td>
<td>2 days</td>
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<td>Orion IEC 61131-3 Math and Logic Design and Application</td>
<td>27</td>
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<tr>
<td>Alarm-Archive-Retentive Configuration and Application (AAR)</td>
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<tr>
<td>Email Configuration and Application</td>
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<tr>
<td>Redundancy</td>
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<tr>
<td>IEC 61850 on the Orion Automation Platform</td>
<td>29</td>
<td>1 day</td>
<td>IEC 61850 Technology Course plus Orion Automation Platform or Orion I/O Full Course or equivalent experience</td>
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### Utility Technology Courses

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<tr>
<td>DNP3.0 Protocol and Application including Serial and Ethernet Communication Basics</td>
<td>30</td>
<td>1 1/2 days</td>
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<td>Broadband Networking</td>
<td>30</td>
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<tr>
<td>IEC 61850 Technology</td>
<td>31</td>
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### Bitronics® Courses

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<th>Duration</th>
<th>Required Pre-requisite Course or Experience</th>
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<tbody>
<tr>
<td>Utilities Power Specialist</td>
<td>31</td>
<td>2 days</td>
<td>Electrical substation knowledge and basic knowledge of disturbance records and power quality principles.</td>
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<td>Utilities Communication Specialist</td>
<td>32</td>
<td>1 day</td>
<td>Utilities Power Special is optional.</td>
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Bitronics is a registered trademark of Bitronics, LLC.
**Orion Automation Platform**

**Objective**
Train students on how to specify OrionLX / LXm / LX+ hardware and firmware configurations and to create OrionLX / LXm / LX+ configurations for typical RTU and Communication Processor applications, using NovaTech Configuration Director (NCD) software. Review OrionLX / LXm / LX+ web-based online operations to transfer files and diagnose OrionLX / LXm / LX+ operation and communications. Review OrionLX / LXm / LX+ physical connections and hardware modules.

**Prerequisites**
Exposure to or experience with RTUs and IEDs is preferred. Understanding of the data required from substations is preferred. Understanding of SCADA controls is preferred.

**Description**
A one and a half-day course to provide instruction in the specification, configuration, application, and real-time monitoring of the OrionLX / LXm / LX+ automation processor. Students will be introduced to OrionLX / LXm / LX+ hardware and firmware options and their various uses and applications. NCD will be discussed and utilized throughout the course to familiarize the student with the options and applications that the OrionLX family can serve. Laboratory exercises will complement the lecture material, allowing each student to build an OrionLX / LXm / LX+ configuration file, transfer it to an OrionLX / LXm / LX+, make the configuration active, and then monitor the functionality of the OrionLX / LXm / LX+ running their configuration. Utilization of basic security functions available in the OrionLX / LXm / LX+ is also summarized.

**Topic Outline**
- OrionLX / OrionLXm / LX+ Hardware
- OrionLX / LXm / LX+ Operating System and Protocol Firmware Architecture
- NovaTech Configuration Director (NCD) Installation
- NCD Usage - Configuring Communications Ports
- NCD Usage - Logic
- Using, Modifying, and Creating Default Files
- Transferring Files Between PC and OrionLX / LXm / LX+
- Monitoring OrionLX / LXm / LX+ Operation in Real-Time
- Summary of Basic and Advanced Applications for OrionLX / LXm / LX+
- Updating Firmware

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**Orion I/O (Full Course)**

**Objective**
Train students on how to specify Orion I/O hardware and firmware configurations and to create Orion I/O configurations for typical RTU applications, using NovaTech Configuration Director (NCD) software. Review Orion I/O web-based online operations to transfer files and diagnose Orion I/O operation and communications. Review Orion I/O physical connections and I/O Cards.

**Prerequisites**
Exposure to or experience with RTUs and SCADA is desirable.

**Description**
A one and a half-day course (12 hours) to provide instruction in the specification, configuration, application, and real-time monitoring of the Orion I/O module and its constituent I/O cards. Students will be introduced to Orion I/O hardware and firmware options and their various uses and applications. NCD will be discussed and utilized throughout the course to familiarize the student with the options and applications that the Orion I/O can serve. Laboratory exercises will complement the lecture material, allowing each student to build an Orion I/O configuration file offline in NCD, transfer it to an Orion I/O, make online web-based settings (including security settings), make the configuration active, and then monitor real, attached inputs and outputs.

**Topic Outline**
- Orion I/O Module hardware and I/O Cards:
  - 16 DI Card Configuration and Wiring
  - 16 DI Wetted Card Configuration and Wiring
  - 16 DO Card Configuration and Wiring
  - 8 AI Card Configuration and Wiring
- I/O Card Orion I/O operating system and protocol firmware architecture
- NovaTech Configuration Director (NCD) Installation
- NCD Usage - Configuring I/O Cards
- NCD Usage – Software options: Brief review of Math & Logic, LogicPak and Cascaded Orions
- Configuring Advanced User Interface
- Transferring files between PC and Orion I/O
- Online settings through browser, including firewall and other basic security configuration
- Monitoring Orion I/O in real time; diagnostics
- Updating Firmware
- Adding or moving I/O Cards in the field
- Using Cascading for Multiple Orion I/O

**Updated Schedule**

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<tr>
<th>Course Number</th>
<th>Location</th>
<th>Price (per person)</th>
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<td>L700</td>
<td>Denham Springs, LA</td>
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<tr>
<td>K700</td>
<td>Lenexa, KS</td>
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**Not currently on schedule - contact Educational Services to set up a class.**
**Orion I/O (Short Course)**

**Objective**
Enable users of the OrionLX / LXm / LX+ to quickly come up to speed on use of the Orion I/O by focusing on the new I/O Cards and on specific hardware options and configuration of the Orion I/O.

**Prerequisites**
OrionLX / LXm / LX+ Automation Platform course, or experience and familiarity in the use of the OrionLX / LXm / LX+ Automation Platform.
Exposure to or experience with RTUs and SCADA is desirable.
Understanding of the different discrete and analog measurement, monitoring and control circuits in electrical substations is desirable.

**Description**
A half-day (4-hour) course to provide instruction on the configuration, wiring, diagnostics and filed replacement of the I/O Cards in the Orion I/O and configuration of the Advanced User Interface option on the Orion I/O (note all other configuration of the Orion I/O is the same as the OrionLX / LXm / LX+). Also, to provide a brief review of commonly-used software options on the Orion I/O (Cascading and Logic), and to review a new firmware update method for the Orion I/O.

**Topic Outline**
- Orion I/O Module hardware and I/O Cards:
  - 16 DI Card Configuration and Wiring
  - 16 DI Wetted Card Configuration and Wiring
  - 16 DO Card Configuration and Wiring
  - 8 AI Card Configuration and Wiring
- Adding or moving I/O Cards in the field
- NCD Usage - Configuring I/O Cards
- NCD Usage – Software options: Brief review of Math & Logic, LogicPak and Cascaded Orions
- Configuring Advanced User Interface
- Monitoring Orion I/O in real time; diagnostics
- Updating Firmware

Not currently on schedule - contact Educational Services to set up a class.

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**ORION APPLICATION AND OPERATION COURSES**

**Orion DA-Master Design, Operation and Maintenance (Full Course)**

**Objective**
Train engineers to configure and simulate automatic feeder isolation and restoration schemes using the DA-Master option on the Orion Automation Platform.

**Prerequisites**
Completion of Orion Automation Platform course, or equivalent experience.
Familiarity with distribution feeder topologies and apparatus.
Understanding of feeder isolation and restoration control scenarios.
Familiarity with typical use of a PC – setting IP addresses, using spreadsheets, terminal emulators, browsers, etc.

**Description**
A one-day course to provide instruction on the operation, troubleshooting, and application configuration of the DA-Master firmware module for OrionLX / LXm / LX+ Automation Platforms. NCD will be discussed and utilized throughout the course. Laboratory exercises will complement the lecture material, allowing each student to view online operations of the DA-Master, including the event file for identifying the sequence of events for an automated DA operation, build simple DA configurations, make the configurations active, and then monitor the functionality of the Orion running the configuration.

**Topic Outline**
- Understand Basic Application of DA-Master
  - Isolation
  - Sectionalization
  - Restoration
  - Safety Interlocks and DA Zone Statuses
    - Local/Remote Switches
    - Auto/Manual Switches
    - Zone Normal Mode
    - Zone Limited Mode
    - Zone Lockout Mode
- Connect to Orion Diagnostics with Serial or Ethernet Connection
- View Communications and System Info
- View DA Log for Sequence of Events
- Discuss and Understand Basic DA Application and Configuration Concepts
  - DA Devices
  - Zones or Pods
  - Zone Steps for Isolation/Restoration
  - Addition of Free-form Logic for Advanced Applications
  - Testing Techniques

Not currently on schedule - contact Educational Services to set up a class.

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<td>$895</td>
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</table>

800.253.3842  

[Logo] NovaTech  

23
Orion DA-Master Design, Operation and Maintenance (Short Course)

Objective
Train operators and technicians to operate and troubleshoot Orion when applied in DA-Master schemes.

Prerequisites
Completion of Orion Automation Platform course, or equivalent experience.
Familiarity with distribution feeder topologies and apparatus.
Understanding of feeder isolation and restoration control scenarios.
Familiarity with typical use of a PC – setting IP addresses, using spreadsheets, terminal emulators, browsers, etc.

Description
A half-day course to provide instruction on the operation and troubleshooting configuration for OrionLX / LXm / LX+ Automation Platforms. NCD will be discussed and utilized throughout the course. Laboratory exercises will complement the lecture material, allowing each student to view online operations of the DA-Master, including the event file for identifying the sequence of events for an automated DA operation, build simple DA configurations, make the configurations active, and then monitor the functionality of the Orion running the configuration.

Topic Outline
- Understand Basic Application of DA-Master
  - Isolation
  - Sectionalization
  - Restoration
  - Safety Interlocks and DA Zone Statuses
    - Local/Remote Switches
    - Auto/Manual Switches
    - Zone Normal Mode
    - Zone Limited Mode
    - Zone Lockout Mode
- Connect to Orion Diagnostics with Serial or Ethernet Connection
- View Communications and System Info
- View DA Log for Sequence of Events

Orion WEBserver / SVG Graphics Design and Application

Objective
Learn how to develop customized Scalable Vector Graphic (SVG) HMI screens and serve them out from OrionLX to a standard browser, using WEBserver and the Inkscape graphics development package. Also learn how to set up the pre-configured Orion web pages for Archived Sequence of Events (SOE) and Alarm Annunciation.

Prerequisites
Completion of Orion Automation Platform course, or equivalent experience.
Understanding of substation apparatus and operation.
Understanding of need for and use of substation HMI.
Familiarity with use of a PC – setting IP addresses, use of browsers, etc.

Description
A one-day course to provide instruction to develop SVG HMI screens and serve them out from Orion. The course includes configuration of WEBserver protocols (HTTP and XML) and the Inkscape graphics development package. A library of sample screen elements and sample screens will be provided to students. The course also covers the set up of two pre-configured Orion web pages: one to display Archived Orion data (including sequence of events data and load profile data) and the other to display real-time alarms: Alarm Annunciation. Laboratory exercises will complement the lecture material, allowing each student to develop a one-line diagram with real-time data displayed and with breaker control, and to load screens into Orion and to serve the screen out to browser. Web pages for SOE and Alarm Annunciation will also be developed and served out.

Topic Outline
- Description of Required Software Modules
  - OCXs, Base Template File and Docs in NCD
- Documentation
  - FTP and Inkscape Third-Party S/W
- Obtain and Load Inkscape Graphical Development Package
- Set up XML Server and HTTP Server in Orion
- Develop Customized Web Pages
- Link Pages with Real-Time Data in Orion
- Set Up Preconfigured SOE and Alarms Web Pages

Not currently on schedule - contact Educational Services to set up a class.
Orion Math and Logic (.bas) Design and Application (plus LogicPak)

Objective
Learn how to develop customized math and logic in the Orion Automation Platform using the optional "Math and Logic" (.bas) software module #83. Note this course is different than the course on "Advanced Math and Logic" (.lua) which is option code #99. Learn how to diagnose problems using Logic Simulator and other printing and logging tools.

Prerequisites
Completion of Orion Automation Platform course, or equivalent experience.
Experience in writing logic in PLCs, relays or other automation devices.
Some Basic or Visual Basic experience is preferred.
Understanding of substation operations is preferred.
Understanding of data flow in substation automation.

Description
A one-day course to provide instruction to develop customized math and logic in Orion. Examples of working code running in substations will be provided to students. Laboratory exercises will complement the lecture material, allowing each student to develop logic routines to add, average, and compare data and to turn on outputs in response to changing real-time inputs. Logic routines will be loaded into Orion simulators and exercised with real inputs and outputs. The preconfigured "OR" and "Primary-Backup IED" functions in LogicPak will also be covered.

Topic Outline
• Review of Syntax
  - Visual Basic - based
• Math and Logic “Events”
  - Data Change Event
  - Load Event ("Default Start-up Event")
  - Timer Event
• Review of Commands
• Database Read and Write Functions
• Diagnostics
  - Check Syntax Button
  - Print Statement
  - PrintLog Statement
• Development Guidelines
• Math and Logic Examples
• Math and Logic Simulator
• Also includes review of available LogicPak Modules
  - “OR” and “AND” Function
  - “Primary-Backup IEDs” Function
  - “Delay” Functions
  - “Local/Remote” Function
  - “Negate” Function

Not currently on schedule - contact Educational Services to set up a class.

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<th>Course Number</th>
<th>Location</th>
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<td>$895</td>
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Orion Advanced Math and Logic (.lua) Design and Application (plus LogicPak)

Objective
Learn how to develop customized math and logic in the OrionLX / LXm / LX+ Automation Platform using the optional "Advanced Math and Logic" (.lua) software module #99. Note this course is different than the course on "Math and Logic" (.bas) which is option code #83. Learn how to diagnose problems using Logic Simulator and other printing and logging tools.

Prerequisites
Completion of Orion Automation Platform course, or equivalent experience.
Experience in writing logic in PLCs, relays or other automation devices.
Some LUA experience is preferred.
Understanding of substation operations is preferred.
Understanding of data flow in substation automation.

Description
A one-day course to provide instruction to develop customized math and logic in Orion. Examples of working code running in substations will be provided to students. Laboratory exercises will complement the lecture material, allowing each student to develop logic routines to add, average, and compare data and to turn on outputs in response to changing real-time inputs. Logic routines will be loaded into Orion simulators and exercised with real inputs and outputs. The preconfigured functions in LogicPak will also be covered.

Topic Outline
• Review of Syntax
• Math and Logic “Events”
  - Data Change Event
  - Load Event ("Default Start-up Event")
  - Timer Event
• Review of Commands
• Database Read and Write Functions
• Diagnostics
  - Check Syntax Button
  - Print Statement
  - PrintLog Statement
• Review of Advanced Functions: String Manipulation, File I/O, poll modification, SCADA port poll monitoring
• Development Guidelines
• Math and Logic Examples
• Math and Logic Simulator
• Also includes review of available LogicPak Modules
  - “OR” and “AND” Function
  - “Primary-Backup IEDs” Function
  - “Delay” Functions
  - “Local/Remote” Function
  - “Negate” Function

Not currently on schedule - contact Educational Services to set up a class.

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<td>717</td>
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Orion Protocols for SEL® Relay Integration Design and Application

Objective
Learn how to retrieve real-time SCADA data and non-operational data from SEL® relays using the suite of SEL® protocols available in the Orion Automation Platform. Learn how to configure Orion to emulate the SEL20xx Communication Processor. Learn how to retrieve and display Event data from SEL® relays.

Prerequisites
Completion of Orion Automation Platform course, or equivalent experience.
Experience configuring, installing or maintaining SEL® relays in substations.
Some experience in retrieving and interpreting SEL® Event Reports is preferred.
Familiarity with use of a PC – setting IP addresses, using spreadsheets, terminal emulators, browsers, etc.

Description
A six-hour course to provide instruction to configure Orion to retrieve operational and non-operational data from SEL® relays, including real-time SCADA data (analog and discrete data), breaker wear, fault distance, History and Short and Long Events. The I-Dial software option will be set up in Orion to emulate the SEL20xx Communications Processor in Ethernet and dial-up applications. The I-Log and NT-FTP options will be set up in Orion and in a PC to retrieve, parse and disseminate SEL® Full-Length Event Reports. The ASCII IED Web option will be set up in Orion to serve out web pages containing SEL® Event Report data. Laboratory exercises will complement the lecture material, allowing each student to connect Orion to an SEL® relay to try out all of the retrieval and access mechanisms described above.

Topic Outline
• Overview of Protocols used with SEL® Relays
  - SEL® Master
    Fast Messaging
    Fast Operate
  - ASCII
    FastSER
  - DNP3.0
  - Data Logger (I-Log)
  - I-Dial
• Physical Connections to SEL® Relays
  - RS232, RS485
• Configuration and Application of SEL® Master Protocols
• Configuration and Application of I-Dial
• Description Techniques for SEL® Event Record Retrieval
  - Pass-Through Orion with SEL® s/w tools
  - Use of NT-FTP, SEL® Master and I-Log
  - Use of WEB IED Data Server

Cyber Security Design and Application

Objective
Review the latest cyber security guidelines for critical utility infrastructure (including NERC CIP), review threats to the Utility infrastructure, review current approaches to making IT infrastructures secure and train the utility engineer on how to configure the security features in the OrionLX / LXm / LX+.

Prerequisites
Experience or training in the use of the Orion Automation Platform.
Some knowledge of and experience with security hardware and software desirable.

Description
A two-day course to provide instruction on a range of security technologies and practices impacting the Utility industry, including: impending NERC and IEEE guidelines and standards for infrastructure protection, nature of Utility security threats, current IT security practices and configuration of the OrionLX / LXm / LX+ Automation Platform security features. Laboratory exercises will complement the lecture material, allowing each student to build a secure OrionLX / LXm / LX+ front end.

Topic Outline
• Review of NERC CIP Guidelines, including latest Version 5 requirements
• Nature of Security Threats to the Critical Utility Infrastructure
• Remote Authentication Theory and Practice
• Firewall Theory and Practice
• VPN and Encryption Theory and Practice
• Public Key Cryptography Theory and Practice
• Security Log Files Review
• Laboratory Exercise: Configuration of OrionLX / LXm / LX+ Security Features, including:
  - Setting Passwords for Multiple User Groups with Varying Privileges
  - Defining Password Strength
  - Configuring OrionLX / LXm / LX+ to Client to Remote RADIUS and LDAP Authentication Servers
  - Configuring Firewall Rules
  - Configuring VPN and Encryption Protocols
  - Managing Public and Private Keys
  - Viewing and Sorting Logs
  - Transferring Secure Configurations

Not currently on schedule - contact Educational Services to set up a class.

Not currently on schedule - contact Educational Services to set up a class.
Orion IEC 61131-3 Math and Logic Design and Application

Objective
Enable an OrionLX / LXm / LX+ User to program logic constructs using the NCD Configuration tool and programming environment using IEC 61131-3 languages supported with the OrionLX / LXm / LX+, DDIO/DCIO, Logic Simulators, and NCD will be employed during the class exercises using online and offline simulation and debugging tools.

Prerequisites
This advanced course requires familiarity with the OrionLX / LXm / LX+ NCD configuration package and knowledge of the OrionLX / LXm / LX+ architecture. A quick refresher will be undertaken to re-familiarize attendees with the OrionLX / LXm / LX+ core elements and database interoperability as it applies to OrionLX / LXm / LX+ Applications. However, it is required that each attendee is able to configure applications outside of the core 61131-3 application. Each attendee is required to have:

- A Personal Computer
- NCD Installed on their PC
- A Personal Computer with an SVG Capable Browser Installed
- A Personal Computer with Administrator Access Allowing Changing of Ethernet Port Parameters

Description
A two-day course designed to acquaint the user with OrionLX / LXm / LX+ utilization and application of the five languages Instruction List (IL), Function Block Diagram (FBD), Structured Text (ST), Ladder Diagram (LD) and Sequential Function Chart (SFC). This course utilizes substation common IED’s and simulators within the learning and workshop environment.

Topic Outline
- Introduction
  - Classroom Topology and Connectivity
  - Internal OrionLX / LXm / LX+ Architecture - Why Review Internal Architecture
  - Port Polling
  - Tag Structures
  - Tag Attributes
  - Data Storage/Application Update
  - Application Update vs. Dedicated Bus (Programmable Logic Programming) Scan Rates
- Lab Setup
  - Downloading the NCD Base Application
  - Configuration, Connection, Interoperability of the DDIO/DCIO
  - Connection, Operational Verification of the DDIO/DCIO Simulator Modules
  - Configuration of the Bitronics M650 Simulator Module
  - Downloading, Configuration and Verification of the XML Browser/HMI Update
- NCD 61131-3 and IEC 61131-3 Programming Concepts
  - Inputs
  - Outputs
  - Virtual Inputs
  - Virtual Outputs
  - Variables
    - Variable Types (Int, Dint, Bool, Real...)
    - Retention (Retentive vs. Non Retentive)
    - Local vs Global Variables
    - Structures and Their Implementation
    - Constant Expressions and Their Declaration
    - Cycle Management and Scan Time Update
      - Cycle Time
      - Period
      - Phase
- Language Programming Environment
  - Structured Text
    - Typical Use-age
    - Visual Basic Counterpart
    - Assignment
    - Conditional Statements
    - Loop Control Constructs
    - Break Calls
  - Troubleshooting
    - Compilation Errors - Runtime Log
    - Breakpoints
    - Step Execution
  - Function Block Diagram
    - Typical Use-age
    - User Defined Function Blocks
    - Documentation Commenting
    - Function Block Execution
    - Function Block Instructions and Interconnections
  - Ladder Diagram
    - Typical Use-age
    - Documentation and Commenting
    - Power Rail
    - Execution
    - Contacts
    - Transition Jump
    - Operations and Function Blocks
  - Instruction List
    - Typical Use-age
    - Documentation and Commenting
    - Assembly Language Complement
  - Sequential Function Chart
    - Typical Use-age
    - Step Characteristics
      - Initial - Block and Timeout Characteristics
      - Subsequent Actions
      - Initialization
      - Execution
      - Post Transfer Termination
    - Branches
      - Parallel
      - Subsequent
      - Error
    - Transitions
      - Convergences
      - Divergences
      - Parent and Child Blocks
    - Running, Resetting and Killing a Block

NovaTech Lab Station Hardware
The NovaTech IEC 61131-3 learning environment is dependent upon base core logic competencies further strengthened by a course workstation. The class is limited to 3 workstation setups with each workstation allowing 1 – 3 students per workstation. The maximum class capacity is limited to 9 attendees, allowing 3 students per workstation. Each workstation consists of a NovaTech supplied:

- OrionLX / LXm / LX+ Supporting DNP Master/Slave, XML and IEC 61131-3, and LogicPak Applications
- NovaTech DDIO/DCIO I/O Module
- NovaTech Digital/Analog Simulator
- Bitronics M650 Meter Simulating Unscaled Meter Inputs

Not currently on schedule - contact Educational Services to set up a class.

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<th>Course Number</th>
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Alarm-Archive-Retentive Configuration and Application (AAR)

Objective
Learn how to archive data in Orion memory, setup the Orion SQL database, create web pages to serve out 1mS Sequence of Events Tables, create web pages to serve out Alarm Annunciation Tables and create and transfer .csv files containing archived data.

Prerequisites
Completion of Orion Automation Platform course, or equivalent experience. Understanding of the application high resolution sequence of event and alarm annunciation; where it is used, why it is used, how utilities use the data.

Description
A half-day course to learn how to configure and apply the OrionLX / LXm / LX+ AAR software module. Laboratory exercises include creation of Sequence of Events web pages, Alarm Annunciation web pages, Trending pages retrieval of .csv SER records and making SQL queries.

Topic Outline
- New format NCD Setup of Alarm-Archive-Retentive Module
  - General Tab
    - Set Capabilities and Intervals
  - Inputs Tab
    - Add Points
    - Configure Archive Parameters
    - Configure Alarm Parameters
      - Min/Max Values
      - Alarm Messages
  - Outputs Tab
- Implementation of the PostgreSQL Database
  - Tables
    - Archive
    - Archive Partitioning
    - Retentive
    - Alarm Archive
    - Retentive Alarm
  - SQL Queries
  - Windows and Interactive Terminal Interface
  - Data Storage Requirements
- Web Page Viewing and Online Menus
  - Enabling the Database
  - Alarms
  - Alarm Archive
  - Archive
  - Trending
  - Filter Options

Email Configuration and Application

Objective
Learn how to configure and send out email alarm messages, configure and send emails with attached SEL* Event Reports, and create email groups.

Prerequisites
Completion of Orion Automation Platform course, or equivalent experience.

Description
A half-day course to learn how to configure and apply the OrionLX / LXm / LX+ Email software module. Laboratory exercises include creation and sending of emails with alarm messages, and with SEL event reports (as attachments and in the body of email).

Topic Outline
- NCD Setup of Email Module
  - General Tab
    - Sender/Server Parameters
    - Encryption and Security Parameters
  - Recipients Tab
  - Email Groups Tab
  - Inputs Tab
  - Outputs Tab
- Attachment of SEL Events
  - Full Length Event Reports
  - Histories
- Integration with Orion Alarm-Archive-Retentive, Alias, Text Capabilities and SEL Master
- Lab Exercises to send emails to student cellphones

Not currently on schedule - contact Educational Services to set up a class.
Redundancy

Objective

Learn how to apply, configure, operate and diagnose Orion Redundancy.

Prerequisites

Completion of Orion Automation Platform course, or experience and familiarity in the use of the Orion Automation Platform.

Exposure to or experience with RTUs and SCADA is desirable.

Understanding of the needs and requirements for redundancy in substation RTUs, substation HMIs and SCADA is desirable.

Description

A half-day (4-hour) course to provide class instruction and lab exercises on Orion Redundancy application, configuration, operation and diagnostics. The application portion of this course will review how Orion Redundancy is configured for typical RTU, HMI, Alarming, SOE and Math & Logic applications. Lab exercises will include executing manual and automatic throwover operations during simulated failures and firmware upgrades. Course will include review of the three available Lua routines for force automatic throwover, monitor SCADA polls and block IED polling. Also included is review of the Redundancy Status and Diagnostic webpage, and how to edit it.

Topic Outline

- Review Orion Redundancy Application
  - RTU
  - HMI
  - Alarming and SOE
  - Math and Logic
- Redundancy Configuration
- Lab exercises to manually and automatically force throwover
- Review Lua routines to force automatic throwover, monitor SCADA polls and block IED polling
- Review and edit Redundancy Status and Diagnostics Webpage

Not currently on schedule - contact Educational Services to set up a class.

IEC 61850 on the Orion Automation Platform

Objective

Learn how to configure, operate and diagnose IEC 61850 Client and Server on the OrionLX / LXm / LX+ or Orion I/O (Server only).

Prerequisites

IEC 61850 Technology Course (two days).

Completion of Orion Automation Platform course, or experience and familiarity in the use of the Orion Automation Platform.

Exposure to or experience with RTUs and SCADA is desirable.

Description

A one-day (8-hour) course to provide class instruction and lab exercises on IEC 61850 Client and Server on the OrionLX / LXm / LX+ or Orion I/O (Server only). Included in the course: configuration, operation and diagnostics. Three mechanisms for data transfer will be reviewed: Polling, GOOSE and Report Blocks. Configuration of Orion Model Builder will be detailed for Server applications. Lab exercises will include use of Wireshark in diagnosing operation and identifying error conditions. An OrionLX and three IEDs (SEL relay, Bitronics M871 and Orion I/O) will also be set up to create, transfer and diagnose data interchanges.

Topic Outline

- Using CID files from attached IEDs, Configure OrionLX in 61850 Client Applications
  - Polling
  - GOOSE
  - Report Blocks
- Configure Orion Model Builder for 61850 Server applications
- Use Wireshark to diagnose operation and identify error conditions
- Set up network with OrionLX and three IEDs (SEL relay, Bitronics M871 and Orion I/O)

Not currently on schedule - contact Educational Services to set up a class.
UTILITY TECHNOLOGY COURSES

DNP3.0 Protocol and Application including Serial and Ethernet Communications Basics

Objective
Learn how the DNP3.0 protocol is structured and applied in electrical substations between IEDs, and between substations and control centers. Also learn the basics of serial and Ethernet communications in substations.

Prerequisites
Experience configuring, installing or maintaining substations IEDs.
Understanding of how protocols and networks are used in substations to access data from IEDs.

Description
A one and a half-day course to provide instruction on how the DNP3.0 protocol is structured, how DNP3.0 Master and Slave devices exchange messages and return responses, how to optimize the design of a serial or Ethernet-based DNP3.0 network and how to diagnose communications and problems. Serial communications basics covering RS232, RS485 and serial fiber optic, and Ethernet communications basics covering hubs, routers, switches, network design and diagnostics, are also provided. Laboratory exercises will complement the lecture material, allowing each student to set up both serial and Ethernet DNP3.0 communication between a Master Orion and Slave IEDs, and then monitor and diagnose communications with test set software.

Topic Outline
- Introduction
- History of DNP3.0
- Device Identification
- Physical Interface Attachment
- Device Configuration
- Device Profile / Data Link Layer
- Transport Layer
- Application Layer
- Object Header
- Binary Objects
- Word-based Objects
- Class Data
- Ethernet and the Future

Broadband Networking

Objective
Learn the basics of broadband networking including layers in the OSI model, addressing, protocols and network components. Also review the Wireshark network diagnostic tool.

Prerequisites
Familiarity with Ethernet networking and prior use of broadband network diagnostic tools are desirable.

Description
A one day (8-hour) course to provide class instruction and lab exercises on broadband networking. See topics below. Lab exercise will include use of Wireshark to view traffic and diagnose problems.

Topic Outline
- 7-Layer OSI Model Overview
  - Link Layer Addressing
  - Protocols Overview
  - MAC Discovery with IP
  - TCP Connection
  - COTP Connection
  - MMS Associate
- Wireshark Overview
- Network Components
  - End Nodes, Media Converters, Switches, Routers
  - Physical Layers: 10/100 MB Copper, 10 MB Fiber, 100 MB Fiber, Exotic
  - L2 and L3 Switches and Routers
  - Establishment of an Ethernet Session, Connection and
- IP Layer Addresses
- TCP/UCP Layer
- TCP Disconnect
- Higher Layers
- Common Protocols
- Link-Level Architectures
  - Hub and Spoke
  - Tree Architecture
  - Bumpless Redundancy and PRP
- View Traffic
  - Use Wireshark to View Conversation
  - Multicast Traffic on Wireshark

Not currently on schedule - contact Educational Services to set up a class.
IEC 61850 Technology

Objective

Learn the underlying structure of IEC 61850 and how to design, operate and diagnose IEC 61850-based systems.

Prerequisites

Exposure to or experience with RTUs and SCADA is desirable.
Prior use of broadband network diagnostic tools is desirable.

Description

A one and one half-day (12-hour) course to provide class instruction and lab exercises on IEC 61850 Client and Server Technology. A portion of the course will review broadband networking, including layers, protocols and addressing. Lab exercise will include inspection of XML files and use of Wireshark to view IEC 61850 traffic and diagnose problems.

Topic Outline

• Overview of broadband networking, including layers, protocols and addressing
• Thorough review of all of the elements of a 61850 system, including file types
• Review the mechanisms for data transfer in IEC 61850, including:
  - Polling
  - GOOSE
  - Report Blocks
  - File Transfer
• Use Wireshark to diagnose operation and identify error conditions

Not currently on schedule - contact Educational Services to set up a class.
DIRECTIONS TO NOVATECH, LLC
EDUCATIONAL SERVICES
11425 CRONHILL DRIVE
OWINGS MILLS, MD  21117

From BWI Airport (approx. 24 miles):

· Take I-195 West to I-95 North
· Take I-95 North to I-695 – left exit (towards I-70/I-83/Towson)
· Take I-795 (Northwest Expressway) - Exit 19
· Take Exit 4, turn right towards Owings Mills Blvd.
· Take the Ramp (right) onto Owings Mills Blvd. North
· Turn right onto Cronhall Lane
· Turn left onto Cronhill Drive
· Turn right into 2nd driveway; enter at corner of building

This map is not to scale.
Directions from Bush Field Airport (AGS):
- Turn right at Doug Barnard Pkwy
- Turn left to merge onto I-520 E
- Take exit 17 for US-1 toward Aiken/N Augusta
- Turn right at US-1 N/US-278 E/US-78 E
- Turn right at S Carolina 118/S Carolina 19 Truck/Hitchcock Pkwy
- Turn right onto SC-19 S/Whiskey Rd
- Turn left at Aiken Commercial Center, Darlington Drive
- NovaTech is on the left

Directions from Columbia Airport (CAE):
- Head SW on Airport Blvd toward Air Commerce Dr
- Merge onto Airport Blvd
- Take ramp to Lexington/Interstate 20
- Merge onto John N Hardee Expy
- Turn left onto US-1 S?Augusta Rd
- Use right lane to merge onto I-20 W toward Augusta
- Take exit 22 for US-1 toward Aiken
- Turn left onto US-1 S, Hopeland Gardens/U.S.C. Aiken/Aiken
- Turn left onto SC-118/Rudy Mason Pkwy
- Turn left onto SC-19/Whiskey Rd

This map is not to scale.
Directions to NovaTech, LLC (Denham Springs, Louisiana):
- Depart Jackie Cochran Drive going North toward Sally Ride Drive
- Turn slight right onto Sally Ride Drive
- Turn left onto Veterans Memorial Blvd
- Turn right onto LA-408 West / Harding Blvd
- Merge onto I-110 South toward Baton Rouge
- Merge onto I-10 East via Exit 11 on the LEFT toward New Orleans
- Merge onto I-12 East via Exit 159 on the LEFT toward Hammond
- Take the Range Avenue exit - Exit 10
- Turn left onto Range Avenue
- Turn right onto Aspen Square
- Arrive at 138 Aspen Square, Suite A

This map is not to scale.
Directions to NovaTech, LLC (Lenexa, Kansas):
- Start out going South on International Circle toward Terminal A
- Stay straight to go onto LP Cookingham Drive
- Merge onto US-71 S/I-29 South toward Kansas City
- Merge onto I-635 South via exit number 3B toward Kansas
- Merge onto I-35 South via exit number 1A toward Wichita
- Merge onto I-495 East
- Take exit for Quivira Road exit number 32
- Turn right onto Quivira Road
- Turn right onto College Blvd
- Turn right onto Pflumm Road
- Turn left onto 107th Street
### D/3®

<table>
<thead>
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<td>Remote</td>
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<td>August 3-14, 2020</td>
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<td>Continuous Control Configuration</td>
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<td>November 9-13, 2020</td>
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### D/3® Hardware

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<td>Denham Springs, LA</td>
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<td>D/3® 8000 I/O Configuration</td>
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### Power

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<td>December 8-9, 2020</td>
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**NOTE:** If a class you are looking for is not on the schedule, contact Educational Services (800) 253-3842 x 8326 to add a class.